

TABLE OF CONTENTS

FOREWORD	xi
-----------------	----

PREFACE	xiii
----------------	------

Chapter 1

<u>INTRODUCTION TO COLD-FORMED STEEL DESIGN</u>	1
--	----------

1.1 General	1
-------------	---

1.2 Cold-formed steel sections	4
--------------------------------	---

1.2.1 Types of cold-formed steel sections	4
---	---

1.2.2 Manufacturing	9
---------------------	---

1.2.3 Some peculiar characteristics of cold-formed steel sections	12
---	----

1.3 Peculiar problems of cold-formed steel design	15
---	----

1.3.1 Buckling strength of cold-formed steel members	15
--	----

1.3.2 Torsional rigidity	20
--------------------------	----

1.3.3 Web crippling	21
---------------------	----

1.3.4 Ductility and plastic design	22
------------------------------------	----

1.3.5 Connections	22
-------------------	----

1.3.6 Design assisted by testing	23
----------------------------------	----

1.3.7 Design standards	23
------------------------	----

1.3.7.1 <i>North American Cold-formed Steel Specification, 2001 Edition (AISI, 2001) and 2007 Edition (AISI, 2007)</i>	23
--	----

1.3.7.2 <i>Australian/New Zealand Standard – AS/NZS 4600, 2005 Edition (AS/NZS, 2005)</i>	25
---	----

1.3.7.3 <i>Eurocode 3 – Design of Steel Structures, Part 1.3 – General Rules, Supplementary Rules for Cold-formed Thin Gauge Members and Sheeting</i>	26
---	----

1.3.8 Fire resistance	27
-----------------------	----

1.3.9 Corrosion	28
-----------------	----

TABLE OF CONTENTS

1.3.10 Sustainability of cold-formed steel construction	28
1.4 Main applications of cold-formed steel	31
1.4.1 Advantages of cold-formed steel in building construction	31
1.4.1.1 Advantages during construction	31
1.4.1.2 Advantages in service	32
1.4.2 Applications	34
 Chapter 2	
<u>BASIS OF DESIGN</u>	47
2.1 General	47
2.2 Limit state design	49
2.3 Actions on structures. Combinations of actions	53
2.3.1 Verification at the Ultimate Limit State	54
2.3.2 Verification at the Serviceability Limit State	57
2.3.2.1 Deflections	60
2.3.2.2 Dynamic effects	63
2.4 Materials	65
2.4.1 General	65
2.4.2 Structural steel	67
2.4.2.1 Material properties of base material	67
2.4.2.2 Material properties of cold-formed sections and sheeting	68
2.4.2.3 Thickness and thickness tolerances	72
2.5 Methods of analysis and design	73
2.5.1 Methods of analysis – Global frame analysis	73
2.5.2 Finite Element Methods (FEM) for analysis and design	77
2.5.3 Design assisted by testing	80
2.6 Imperfections	85
2.6.1 Imperfections for global analysis of frames	85
2.6.2 Imperfections for analysis of bracing systems	90
2.6.3 Role of imperfections in advanced numerical simulation	91
2.6.3.1 Section imperfections	93
2.6.3.2 Residual stresses	94

Chapter 3

BEHAVIOUR AND RESISTANCE OF CROSS SECTION	97
3.1 General	97
3.2 Properties of gross cross section	100
3.2.1 Nominal dimensions and idealisation of cross section	100
3.2.2 Net geometric properties of perforated sections	104
3.2.3 Dimensional limits of component walls of cold-formed steel sections	107
3.2.4 Modelling of cross section component walls for analysis	110
3.3 Flange curling	111
3.4 Shear lag	114
3.5 Local buckling	116
3.5.1 Sectional buckling modes in thin-walled sections	116
3.5.2 Elastic buckling of thin plates	118
3.6 Distortional buckling: analytical methods for predicting elastic distortional buckling stresses	129
3.6.1 The method given in EN 1993-1-3:2006	130
3.7 Design against local and distortional buckling according to EN 1993-1-3	132
3.7.1 General	132
3.7.2 Plane elements without stiffeners	133
3.7.3 Plane elements with edge or intermediate stiffeners	136
3.7.3.1 <i>General</i>	136
3.7.3.2 <i>Plane elements with edge stiffeners</i>	139
3.7.3.2.1 <i>Conditions</i>	139
3.7.3.3.2 <i>General procedure</i>	140
3.7.3.3 <i>Plane elements with intermediate stiffeners</i>	162
3.7.3.3.1 <i>Conditions</i>	162
3.7.3.3.2 <i>General procedure</i>	163
3.7.3.4 <i>Trapezoidal sheeting profiles with intermediate stiffeners</i>	165
3.7.3.4.1 <i>General</i>	165

TABLE OF CONTENTS

3.7.3.4.2	<i>Flanges with intermediate stiffeners</i>	166
3.7.3.4.3	<i>Webs with up to two intermediate stiffeners</i>	169
3.7.3.4.4	<i>Sheeting with flange stiffeners and web stiffeners</i>	174
3.8	Resistance of cross sections	175
3.8.1	General	175
3.8.2	Axial tension	176
3.8.3	Axial compression	180
3.8.4	Bending moment	185
3.8.4.1	<i>Elastic and elastoplastic resistance with yielding at the compressed flange</i>	185
3.8.4.2	<i>Elastic and elastoplastic resistance with yielding at the tension flange only</i>	188
3.8.4.3	<i>Effects of shear lag</i>	188
3.8.5	Shear force	192
3.8.6	Torsional moment	194
3.8.7	Local transverse forces	203
3.8.7.1	<i>General</i>	203
3.8.7.2	<i>Cross sections with a single unstiffened web</i>	204
3.8.7.3	<i>Cross sections with two or more unstiffened webs</i>	214
3.8.7.4	<i>Stiffened webs</i>	217
3.8.8	Combined tension and bending	218
3.8.9	Combined compression and bending	220
3.8.10	Combined shear force, axial force and bending moment	224
3.8.11	Combined bending moment and local load or support reaction	231

Chapter 4

BEHAVIOUR AND DESIGN RESISTANCE OF BAR MEMBERS 239

4.1	General	239
4.2	Compression members	241
4.2.1	Theoretical background	241
4.2.1.1	<i>Ideal elastic members</i>	241

4.2.1.2 <i>Imperfect member</i>	248
4.2.1.3 <i>Class 4 sections: local-global interactive buckling</i>	253
4.2.2 Buckling resistance of uniform members in compression.	
Design according to EN 1993-1-3	259
4.2.2.1 <i>Flexural buckling</i>	260
4.2.2.2 <i>Torsional buckling and flexural-torsional buckling</i>	262
4.3 Buckling strength of bending members	277
4.3.1 Theoretical background	277
4.3.2 Design according to EN 1993-1-3	289
4.3.2.1 <i>Lateral-torsional buckling of members subject to bending</i>	289
4.3.2.2 <i>Simplified assessment methods for beams with restraints in building</i>	291
4.4 Buckling of members in bending and axial compression	299
4.4.1 Theoretical background	299
4.4.2 Design of beam-columns according to EN 1993-1-1 and EN 1993-1-3	303
4.4.2.1 <i>General method for lateral and lateral-torsional buckling of structural components</i>	311
4.5 Beams restrained by sheeting	324
4.5.1 General. Constructional detailing and static system	324
4.5.2 Modelling of beam-sheeting interaction	329
4.5.3 Design of beams restrained by sheeting according to EN 1993-1-3	333
4.5.3.1 <i>Design criteria</i>	334
4.5.3.2 <i>Design resistance</i>	336
4.5.3.3 <i>Rotational restraint given by the sheeting</i>	342
4.5.4 Simplified design of purlins	346
4.6 Design of beams at serviceability limit states	363

Chapter 5

SHEETING ACTING AS DIAPHRAGM **367**

5.1 Introduction	367
------------------	-----

TABLE OF CONTENTS

5.2	General design considerations for diaphragm action	372
5.2.1	Conditions and restrictions for the use of stressed skin design	372
5.2.2	Types of diaphragms	375
5.2.3	Irregular roof chape	377
5.2.4	Design criteria	378
5.2.4.1	<i>Diaphragm flexibility</i>	378
5.2.4.2	<i>Diaphragm strength</i>	380
5.2.5	Interaction of diaphragm action and rigid-jointed frames	381
5.2.6	The danger of ignoring stressed skin action in conventional construction	381
5.3	Design procedures for sheeting acting as diaphragm	382
5.3.1	Design expressions for shear flexibility of diaphragm	382
5.3.1.1	<i>Sheeting spanning perpendicular to length of diaphragm</i>	382
5.3.1.2	<i>Sheeting spanning parallel to length of diaphragm</i>	394
5.3.2	Design expression for shear strength of diaphragms	397
5.3.2.1	<i>Sheeting spanning perpendicular to length of diaphragms</i>	397
5.3.2.2	<i>Sheeting spanning parallel to length of diaphragm</i>	402
5.3.2.3	<i>Buckling strength of sheeting in shear</i>	404
5.3.2.3.1	<i>General</i>	404
5.3.2.3.2	<i>Global shear buckling</i>	405
5.3.2.3.3	<i>Local shear buckling</i>	406
5.3.2.4	<i>Effect of combined loads</i>	407
5.3.3	Diaphragms with openings	407
5.3.3.1	<i>Discrete openings</i>	408
5.3.3.1.1	<i>Requirements for discrete openings</i>	408
5.3.3.1.2	<i>Flexibility of diaphragms with discrete openings</i>	409

5.3.3.1.3 <i>Strength of diaphragms with discrete openings</i>	409
5.3.3.2 <i>Strip openings</i>	410
5.3.4 Two skin envelopes	410
5.4 Interaction of the shear diaphragms with supporting framing	412
5.4.1 General	412
5.4.2 Elastic design of framing	413
5.4.2.1 <i>Rectangular frames: all frames loaded</i>	413
5.4.2.2 <i>Pitched roof frames: all frames loaded</i>	415
5.4.2.3 <i>One frame loaded</i>	417
5.4.3 Plastic design of framing	418
5.4.3.1 <i>Rectangular frames</i>	418
5.4.3.2 <i>Pitched roof frames</i>	419
5.4.4 Modelling of diaphragm effect for frame analysis	420
5.5 Diaphragm action of sandwich panels	422

Chapter 6

STRUCTURAL LINER TRAYS	437
6.1 Introduction	437
6.2 Design procedures for cassette sections	442
6.2.1 General	442
6.2.2 Axial compression	443
6.2.3 Moment resistance	444
6.2.3.1 <i>Bending with the narrow flange in compression (wide flange in tension)</i>	444
6.2.3.2 <i>Bending with the wide flange in compression</i>	447
6.2.4 Behaviour in shear	449
6.3 Design procedures for cassette panels acting as diaphragm	453
6.3.1 Cassettes spanning horizontal to the length of diaphragm (liner tray shear panels)	453
6.3.2 Some peculiar problems for design of wall panels of cassettes spanning vertically to the length of diaphragm	455
6.4 Combined effects	457

Chapter 7

CONNECTIONS	463
7.1 Introduction	463
7.2 Fastening techniques of cold-formed steel constructions	465
7.2.1 Mechanical fasteners	465
7.2.1.1 <i>Mechanical fasteners for sections</i>	466
7.2.1.2 <i>Mechanical fasteners for sheeting</i>	477
7.2.1.3 <i>Mechanical fasteners for sandwich panels</i>	478
7.2.2 Welding	480
7.2.2.1 <i>Fusion arc welding</i>	481
7.2.2.2 <i>Resistance welding</i>	483
7.2.2.3 <i>Behaviour of cold-formed steel welds</i>	484
7.2.3 Fastening based on adhesive bonding	486
7.3 Mechanical properties of connections	487
7.4 Design of connections	489
7.4.1 General design considerations	489
7.4.2 Design of connections with mechanical fasteners	491
7.4.2.1 <i>General rules</i>	492
7.4.2.2 <i>Design of bolted connections</i>	498
7.4.2.3 <i>Design of connections with self-tapping screws</i>	508
7.4.2.4 <i>Design of connections with blind rivets</i>	519
7.4.2.5 <i>Design of connections with fired pins</i>	520
7.4.3 Design of welded connections	523
7.4.3.1 <i>General design and workmanship consideration</i>	523
7.4.3.2 <i>Design of spot welds</i>	524
7.4.3.3 <i>Fillet lap welds</i>	526
7.4.3.4 <i>Arc spot welds</i>	528
7.5 Design assisted by testing of cold-formed steel connections	536
7.5.1 General	536
7.5.2 Fasteners in shear	537
7.5.3 Fasteners in tension	539
7.5.4 Evaluation of test results	540

7.5.4.1 General	540
7.5.4.2 Evaluation of tests results according to Annex A of EN 1993-1-3	541
7.5.4.3 Evaluation of test results under static loads according to European Recommendations	546

Chapter 8

BUILDING FRAMING	557
8.1 General information	557
8.2 Introduction	557
8.3 Construction systems	558
8.4 Stick built constructions	563
8.4.1 Foundation	563
8.4.2 Floors	564
8.4.3 Wall studs	567
8.4.4 Roof	569
8.4.5 On-site construction	570
8.5 Conceptual design	573
8.5.1 Architectural design	573
8.5.2 Thermal insulation	577
8.5.3 Soundproofing	578
8.5.4 Fire resistance	581
8.5.5 Vibration	583
8.5.6 Durability	584
8.5.7 Sustainability	587
8.6 Structural design	589
8.6.1 Structural conception	589
8.6.2 Design under vertical loads	592
8.6.2.1 Design of floors	593
8.6.2.2 Design of walls	595
8.6.2.3 Sheathing-braced design for vertical loads	597
8.6.3 Design under horizontal loads	598
8.6.3.1 "All-steel" lateral bracing	599
8.6.3.2 Structural behaviour of sheathed diaphragm	601
8.6.4 Specific design manuals	606

TABLE OF CONTENTS

8.6.4.1	<i>Prescriptive method for residential cold-formed steel framing</i>	606
8.6.4.2	<i>Workpack design for steel house</i>	607
8.7	Case study: residential building	608
8.7.1	Architectural design	608
8.7.2	Conceptual design	611
8.7.2.1	<i>Floor assembly</i>	612
8.7.2.2	<i>Wall assembly</i>	614
8.7.3	Structural design	617
8.7.3.1	<i>Reference codes</i>	617
8.7.3.2	<i>Loads</i>	617
8.7.4	Design checking	620
8.7.4.1	<i>Joist</i>	620
8.7.4.2	<i>Studs</i>	624
8.7.5	Details	626
REFERENCES		633
