

Contents

Symbols and Abbreviations	ix
1 Introduction	1
2 State of the art	3
2.1 Metal plasticity.....	3
2.2 Material modeling of sheet metals	7
2.2.1 Anisotropic yield functions	7
2.2.2 Material parameters.....	9
2.3 Conventional material characterization tests	11
2.3.1 Uniaxial tension test	11
2.3.2 Plane strain tension test	11
2.3.3 Hydraulic bulge test.....	13
2.3.4 Biaxial tension test	14
2.3.5 Layer compression test.....	15
2.3.6 Shear test	17
2.4 Specimens with multiple stress and strain states	18
2.5 Stress relaxation in sheet metals	20
2.5.1 Experimental characterization.....	21
2.5.2 Finite element modeling.....	22
2.6 Residual stress analysis with XRD	23
2.6.1 Domain of measurement	23
2.6.2 Bragg's law and $\sin^2\psi$ method	25
2.6.3 Stress analysis with anisotropic materials.....	28
2.7 Measurement of loading stresses with XRD.....	31
2.8 Strain analysis with digital image correlation.....	32
2.9 Summary	33
3 Aim and scope	35
4 Experimental setup and materials	37
4.1 Conventional characterization setups.....	37
4.1.1 Uniaxial tension test	37
4.1.2 Plane strain tension test	37
4.1.3 Miyauchi test	38
4.1.4 Layer compression test.....	39
4.2 X-ray experimental setup	40
4.3 Materials.....	42
4.3.1 AA5182	42

4.3.2 DC06.....	44
5 Analysis of stress relaxation	47
5.1 Stress relaxation problem.....	47
5.2 Experimental procedure	48
5.3 Experimental results.....	49
5.4 Numerical analysis	55
5.5 Conclusion.....	58
6 Design of a new specimen geometry	61
6.1 Design procedure	61
6.2 Multi-state specimen geometry.....	73
6.2.1 Numerical analysis	74
6.2.2 Experimental analysis.....	75
6.3 Conclusion.....	83
7 Yield locus determination with X-ray stress analysis	85
7.1 Selection of X-ray measurement parameters	85
7.2 Analysis of repeatability	89
7.3 Applicability of effective X-ray elastic constants.....	90
7.4 Determination of stress factors	97
7.4.1 Analysis of applicability and validity.....	97
7.4.2 Calculation of stress factors	98
7.5 Determination of yield locus.....	104
7.5.1 Conventional characterization.....	104
7.5.2 XRD measurements in biaxial stress states.....	110
7.6 Conclusion.....	112
8 Experimental verification and discussion	115
8.1 Cross-die workpiece	115
8.2 Stress measurement in sheet bending process.....	122
8.2.1 Bending machine and experimental procedure	122
8.2.2 Experimental and numerical results	124
8.3 Conclusion.....	126
9 Conclusion	127
References	131