

Contents

Part A Introduction to Biofuels

1 Introduction Overview: World Energy Resources and the Need for Biomass for Energy and Lower Fossil Carbon Dioxide Emissions	3
Charles E. Wyman	
1.1 Introduction	3
1.2 World Dependence on Petroleum	4
1.3 Oil and Global Climate Change	7
1.4 What are our Options to Reduce Petroleum Use?	7
1.5 Why Biomass for Transportation?	8
1.6 Overview of Conversion Approaches	10
1.6.1 Biomass Composition	10
1.6.2 Higher Temperature Processes	11
1.6.3 Lower Temperature Processes	13
1.6.4 Comparison of Conversion Options	15
1.7 What is the Goal and How Much Biomass will be Needed?	16
1.8 Challenges to Commercial Applications	18
1.9 Closing Thoughts	19
References	21
2 Designing Biomass Crops with Improved Calorific Content and Attributes for Burning: a UK Perspective	25
Gordon G. Allison, Mark P. Robbins, José Carli, John C. Clifton-Brown, and Iain S. Donnison	
2.1 The Need for Non-Food Energy Crops	25
2.2 Biomass Combustion Technologies	26
2.2.1 The Combustion Process	26
2.2.2 Biomass as a Feedstock for Combustion	27

2.3	Lignocellulose	28
2.3.1	Structure and Composition of the Plant Cell Wall	28
2.3.2	Plant Cell Wall Architecture	29
2.4	The Effect of Chemical Composition on Feedstock Properties	30
2.5	Energy Crops for Combustion Processes in the European Union ...	31
2.5.1	Miscanthus Species	33
2.5.2	Switchgrass	35
2.5.3	Willow and Poplar	36
2.5.4	Reed Canary Grass	38
2.6	Technologies for Crop Design	38
2.6.1	Modification of Hemicellulose and Cellulose	38
2.6.2	Modification of Lignin	39
2.6.3	Breeding Strategies	42
2.6.4	Chemical Phenotyping and High-Throughput Screening	42
2.6.5	Case Study: Variation in Cell Wall Composition Between 249 <i>Miscanthus</i> Genotypes	44
2.7	Conclusions and Future Perspectives	46
	References	47
3	Designing Plants To Meet Feedstock Needs	57
	Peter N. Mascia, Michael Portereiko, Mark Sorrells, and Richard B. Flavell	
3.1	Introduction	57
3.2	Feedstock Crops	58
3.3	Trait Improvement	61
3.4	Molecular Markers for Breeding and Genetic Mapping	64
3.5	Comparative Genomics	66
3.6	Heterosis	67
3.7	Improving Traits by Molecular Plant Breeding	68
3.8	Transgenic Traits	72
3.8.1	First Generation Transgenic Traits	72
3.8.2	Transgenic Output Traits	73
3.8.3	Co-products	76
3.8.4	Genetic Confinement and Prevention of Seed Formation	77
3.9	Concluding Remarks	79
	References	80
 Part B Specific Biofuel Feedstocks		
4	Engineering Advantages, Challenges and Status of Sugarcane and other Sugar-Based Biomass Resources	87
	Ricardo A. Dante, Plinio T. Cristofolletti, and Isabel R. Gerhardt	
4.1	Introduction	87
4.1.1	Sugar-Based Industry and Ethanol Uses	87
4.1.2	Sugarcane Production System	90

4.2	Biotechnology and Breeding Strategies for Increasing Sugarcane Sucrose Yields	91
4.2.1	Photosynthetic Capacity of Sugarcane and the Sink–Source Relationship: What Determines Sucrose Accumulation?	91
4.2.2	Sugarcane Biotechnology	94
4.2.3	Molecular Markers in Sugarcane Breeding	98
4.3	Other Sugar Crops Suitable for Ethanol Production	99
4.4	Perspectives	101
	References	102
5	High Fermentable Corn Hybrids for the Dry-Grind Corn Ethanol Industry	111
	Joel E. Ream, Ping Feng, Inigo Ibarra, Susan A. MacIsaac, Beena A. Neelam, and Erik D. Sall	
5.1	Introduction	111
5.2	Value of High Fermentable Corn Hybrids	112
5.3	Factors Influencing the Fermentability of Corn Grain	114
5.4	Measuring Corn Grain Fermentability	116
5.4.1	NIT Calibration	116
5.4.2	Reference Chemistry	117
5.4.3	NIT Calibration	118
5.4.4	Commercial Validation of NIT Calibration	119
5.5	Designation of High Fermentable Corn Hybrids	121
5.6	Opportunities to Increase Corn Grain Fermentability	122
5.7	Summary	123
	References	123
6	Engineering Advantages, Challenges and Status of Grass Energy Crops	125
	David I. Bransby, Damian J. Allen, Neal Gutterson, Gregory Ikonen, Edward Richard Jr, William Rooney, and Edzard van Santen	
6.1	Introduction	125
6.2	Miscanthus	126
6.2.1	<i>Miscanthus</i> Phylogeny and Growth	127
6.2.2	Genetic Improvement of <i>Miscanthus</i>	127
6.2.3	Conventional Breeding Challenges	128
6.3	Switchgrass	131
6.3.1	Switchgrass Phylogeny and Growth	132
6.3.2	Genetic Improvement of Switchgrass	133
6.3.3	Conventional Breeding Challenges	134
6.4	Sugarcane	136
6.4.1	Sugarcane Phylogeny and Growth	136
6.4.2	Genetic Improvement Needs	139
6.4.3	Genetic Improvement Strategies	141

6.5 Sorghum	142
6.5.1 Sorghum Phylogeny and Growth	142
6.5.2 Genetic Improvement	144
6.6 Integration of Grasses into Cellulosic Biomass Supply Systems ..	146
6.7 Conclusions	147
References	147
7 Woody Biomass and Purpose-Grown Trees as Feedstocks	
for Renewable Energy	155
Maud A.W. Hinchee, Lauren N. Mullinax, and William H. Rottmann	
7.1 The Forest Industry and Renewable Energy	155
7.2 Biopower	158
7.2.1 Processes for Energy Production from Woody Biomass	159
7.2.2 Characteristics of Wood Feedstock that Impact Bioenergy Production	164
7.2.3 Tree Species for Biopower	167
7.2.4 Softwood Species for Bioenergy	172
7.3 Liquid Biofuels	173
7.3.1 Cellulosic Ethanol	173
7.3.2 Conversion Processes	175
7.3.3 Other Cellulosic Liquid Fuels	179
7.3.4 Feedstock Characteristics Affecting Biofuel Production	180
7.4 Purpose-Grown Trees for Renewable Energy	181
7.4.1 Genetic Improvement for Productivity	184
7.4.2 Genetic Improvement for Wood Properties	191
7.5 Sustainable Production of Purpose-Grown Trees	193
7.6 Conclusion	197
References	198
8 Engineering Status, Challenges and Advantages of Oil Crops	209
Richard F. Wilson and David F. Hildebrand	
8.1 Global Trends in Supply and Demand for Edible Oils	209
8.1.1 Constraints on the Use of Edible Crop Products for Biofuel	209
8.1.2 Availability and Cost of Biodiesel Feedstocks	212
8.1.3 Sustainability	216
8.2 Technology Trends to Further Enhance the Sustainability of Edible Oils for Biofuel	218
8.2.1 Physical Properties of Edible Oils	218
8.2.2 Genetic Modification of the Physical Properties of Edible Oils	221
8.2.3 Development of Markets for Edible Oils with Modified Traits	222

8.3 Advances in Genetically Modified Oil Trait Technology
in Major Oilseed Crops 223

8.3.1 Biological Basis for Trait Modified Oils 223

8.3.2 Modified Oil Traits in the Commercial Pipeline 226

8.4 Advances in Genetically Modified Oil Trait Technology
in New or Underdeveloped Oilseed Crops 229

8.4.1 New Crop Oils for Industrial Chemicals 229

8.4.2 Biological Basis for Industrial Oil Traits 241

8.5 Conclusions 247

References 248

Part C Mitigating Invasiveness

9 Invasive Species Biology, Ecology, Management and Risk Assessment: Evaluating and Mitigating the Invasion Risk of Biofuel Crops 263

Jacob N. Barney, Joseph M. DiTomaso

9.1 Biofuel Crops and Invasive Species 263

9.2 Invasive Species Biology and Ecology 265

9.3 Assessing the Invasive Risk of Biofuel Crops 267

9.3.1 Risk Assessment 268

9.3.2 Species biology 269

9.3.3 Niche Modeling 271

9.3.4 Propagule Biology 272

9.3.5 Habitat Susceptibility 273

9.3.6 Hybridization Potential 274

9.3.7 Competitive Interactions 274

9.4 Mitigating the Invasion Risk Along the Biofuel Chain 275

9.4.1 Crop Development 276

9.4.2 Crop Importation and Dissemination 277

9.4.3 Crop Production 277

9.4.4 Feedstock Harvesting, Processing, Transport, and Storage .. 278

9.4.5 Feedstock Conversion 279

9.5 Response to Biofuel Crop Escapes 279

9.5.1 Eradication Techniques 279

9.6 Conclusions 280

References 281

10 Gene Flow in Genetically Engineered Perennial Grasses: Lessons for Modification of Dedicated Bioenergy Crops 285

Albert P. Kausch, Joel Hague, Melvin Oliver, Lidia S. Watrud, Carol Mallory-Smith, Virgil Meier, and C. Neal Stewart

10.1 Introduction 285

10.2 Gene Flow in Glufosinate-Resistant Grasses 287

10.3 Gene Flow in Glyphosate-Resistant Creeping Bentgrass	289
10.3.1 Gene Flow via Pollen in Glyphosate-Resistant Bentgrass	290
10.4 Gene Flow via Seed Scatter	292
10.4.1 Gene Flow via Seed Escape in Glyphosate-Resistant Bentgrass	293
10.5 Future Impacts of Gene Flow from Glyphosate-Resistant Creeping Bentgrass	294
10.6 Conclusions	294
References	296
11 Genetic Modification in Dedicated Bioenergy Crops and Strategies for Gene Confinement	299
Albert P. Kausch, Joel Hague, Melvin Oliver, Yi Li, Henry Daniell, Peter Mascia, and C. Neal Stewart Jr	
11.1 Introduction	299
11.2 Methods for Gene Confinement in Genetically Engineered Plants ..	300
11.2.1 Physical, Spatial, Mechanical and Temporal Control	300
11.2.2 Pollen Sterility	301
11.2.3 Cytoplasmic Male Sterility, Chloroplast Transformation and Maternal Inheritance	302
11.2.4 Seed-Based Gene Confinement	304
11.2.5 Perceived Risks Associated with GURTs	304
11.2.6 Gene Deletor System	309
11.2.7 Total Sterility	309
11.2.8 Total Sterility and Confinement Expression Systems	310
11.3 Regulatory Issues for Perennial Bioenergy-Dedicated Crops	311
11.4 Conclusions	311
References	313
Part D Models for Uses of Biomass Feedstocks	
12 Integrated Biorefineries—A Bottom-Up Approach to Biomass Fractionation	319
Birgit Kamm	
12.1 Introduction	319
12.2 Biorefinery Technologies and Biorefinery Systems	321
12.2.1 Background	321
12.2.2 Lignocellulosic Feedstock Biorefinery	322
12.2.3 Whole Crop Biorefinery	324
12.2.4 Green Biorefinery	327
12.2.5 The Two Platforms Biorefinery Concept	329
12.3 Platform Chemicals	330
12.3.1 Background	330

12.3.2	The Role of Biotechnology in Production of Platform Chemicals	332
12.3.3	Green Biomass Fractionation and Energy Aspects	334
12.3.4	Mass and Energy Flows for Green Biorefining	334
12.3.5	Assessment of Green Crop Fractionation Processes	337
12.4	Green Biorefinery: Economic and Ecologic Aspects	338
References	339
13	Heat and Power Production from Stover for Corn Ethanol Plants ..	345
	Shahab Sokhansanj, Sudhagar Mani, Cannayen Igathinathane, and Sam Tagore	
13.1	Introduction	345
13.2	Economics of Stover Supply to the Ethanol Plant	347
13.2.1	Stover Collection	348
13.2.2	Preprocessing	349
13.2.3	Stover Transport	349
13.2.4	On-Site Storage and Fuel Preparation	350
13.3	Costs	350
13.3.1	Cost of Biomass Collection	350
13.3.2	Preprocessing Costs	351
13.3.3	Transport Costs	352
13.3.4	On-Site Fuel Storage and Preparation	353
13.3.5	Total Cost of Biomass Fuel Delivered to the Burner	353
13.4	Heat and Power Production	353
13.4.1	Process Heat Generation	355
13.4.2	Combined Heat and Power Generation	357
13.5	Concluding Remarks	360
References	361
 Part E Agricultural Fit of Biomass Crops and Lifecycle Analysis and Criteria		
14	The Problem is the Solution: the Role of Biofuels in the Transition to a Regenerative Agriculture	365
	Daniel G. De La Torre Ugarte and Chad C. Hellwinckel	
14.1	Introduction	365
14.1.1	The Recent Price Bubble	366
14.1.2	Long-Term Factors	368
14.2	The Socio-Economic Impacts of Industrial Agriculture	370
14.3	The Environmental Footprint of Industrial Agriculture	371
14.3.1	Soil Loss	371
14.3.2	Fossil Energy Dependence	372
14.3.3	Greenhouse Gas Emissions	373

14.4	Future Agricultural Policy: What is Needed?	374
14.4.1	How do Agricultural Prices Impact Food Security, and Environmental Performance?	374
14.4.2	The Role of Biofuels	377
14.4.3	Transformative Investments in a New Agriculture	378
14.4.4	Structural Shift	381
14.5	Final Remarks	383
	References	383
15	Life-Cycle Analysis of Biofuels	385
	Michael Wang	
15.1	Introduction	385
15.2	Potential Biofuel Production Pathways	386
15.3	Biofuel Life Cycle Analysis Boundary	387
15.4	Life-Cycle Analysis Models for Biofuels	389
15.4.1	The GREET Model at Argonne National Laboratory	389
15.4.2	The Lifecycle Emissions Model at the University of California at Davis	390
15.4.3	The GHGenius Model in Canada	391
15.4.4	The E3 Database from Ludwig-Bölkow- Systemtechnik	391
15.5	Life-Cycle Energy and Greenhouse Gas Emission Results of Key Biofuel Pathways with GREET Simulations	392
15.5.1	Corn and Cellulosic Ethanol	392
15.5.2	Sugarcane Ethanol	395
15.5.3	Biodiesel and Renewable Diesel from Soybeans	396
15.5.4	Corn Butanol	400
15.6	Key Life-Cycle Analysis Issues and Uncertainties	402
15.6.1	Direct and Indirect Land Use Changes	402
15.6.2	Co-Product Issues for Biofuel Life-Cycle Analyses	403
15.6.3	Other Environmental Sustainability Issues	405
15.7	Conclusions	406
	References	407
16	Criteria for a Sustainable Bioenergy Infrastructure and Lifecycle ..	409
	Jürgen Scheffran	
16.1	Introduction	409
16.2	Optimizing Bioenergy Lifecycle and Infrastructure	411
16.2.1	Bioenergy Supply Chain and Lifecycle	411
16.2.2	The Integrated Biorefinery—From Feedstocks to Bioproducts	412
16.2.3	Biomass Transportation Infrastructure	414
16.3	Biogenic Wastes and Residues	416
16.4	Energy Balance and Efficiency	419

16.5 Carbon Intensity and Conservation of Carbon Stocks	420
16.6 Soil Protection, Land Use and Food Security	423
16.7 Water Needs and Water Crisis	427
16.8 Wildlife, Biodiversity and Environmental Impact	430
16.9 Health, Safety and Social Criteria	432
16.9.1 Health and Safety	432
16.9.2 Decent Working Conditions	433
16.9.3 Fair Feedstock Production and Land Rights	433
16.10 Sustainability Standards and Certification Schemes for Bioenergy	433
16.11 Conclusion	443
References	443
Index	449