# Table of Contents

Preliminary Notes to the 1813 and 1870 Typologies ........................................ 9

The Iron Cross of 1813 – Typology ................................................................. 11

Iron Crosses 2nd Class .................................................................................. 12
Variations During the First Wave of Awards .................................................. 12
Variations up to the End of the Personally Bestowed Awards from 1818 to 1834 . 29
The Last Series of Awards after 1834 ........................................................... 31
Spare Pieces .................................................................................................. 35
Prinzens ......................................................................................................... 39
The Iron Cross as an Item of Jewellery ......................................................... 47

The Supplementary Decoration for the 1st Class of the Iron Cross .............. 48
The Ribbon Cross ......................................................................................... 48
Variant with Open Back and Four Eyelets ................................................. 50
Variant with Closed Back and Eight Eyelets ............................................. 51
Variant with Closed Back and a Pin ............................................................ 55

The Grand Cross of the Iron Cross ............................................................... 58

The Iron Cross with Golden Rays ............................................................... 62

Flag Crosses ............................................................................................... 66

The Kulm Cross .......................................................................................... 80
For Russian Other Ranks and NCOs ............................................................ 80
For Officers .................................................................................................. 83

The Iron Cross of 1870 – Typology ............................................................... 89

Iron Crosses 2nd Class ................................................................................ 90
Items with Core Type A (Berlin Foundry) ................................................... 90
Items with Core Type B (Private Iron Foundry of J. Godet & Son) ............ 97
An Item from the Berlin Firm of Louis Lemeke Using Core Type A .......... 99
Items with Core Type A and B and with Silver Oak Leaves and Anniversary Number . 100
Items with Core Type A or B on a Clasp ....................................................... 110
Second or Court Mounting Pieces ............................................................... 114
The Iron Cross 2nd Class – Prinzens and Miniatures .................................... 118

Iron Crosses 1st Class .................................................................................. 132
Items with Core Type A (Berlin Foundry) ................................................... 132
Items with Core Type B (Private Iron Foundry of J. Godet & Son) ............ 139
Items with Core Type A – Silver Oak Leaves and Anniversary Number .... 142
Prinzen ......................................................................................................... 143
Items Altered from Iron Crosses 2nd Class ................................................ 144

The Grand Cross of the Iron Cross ............................................................... 146

Flag Crosses ............................................................................................... 156
Flag Ribbons and Bows ............................................................................... 167
The Iron Cross of 1914 – Typology

Core Types of the Iron Crosses 1st and 2nd Class

The Iron Cross 2nd Class

Officially Issued and Marked Items

Sy & Wagner, Court Goldsmiths in Berlin

Johann Wagner & Son, Court Goldsmiths in Berlin

The Friedländer Brothers, Court Goldsmiths in Berlin

J. Godet & Son, Court Goldsmiths in Berlin

J.H. Werner, Court Jeweller in Berlin

W. Kluge & Co., Court Goldsmiths in Berlin

H.J. Wilm, Court Jeweller in Berlin

C.E. Neuhaus & Son, Gold and Silverware Retailer in Berlin

H. Zehn, Gold Smith and Manufacturer of Orders in Berlin

E. Rosenthal & Son, Court Goldsmiths in Berlin

Emil Wiechmann, Master Goldsmith in Berlin

Louis Werner, Court Jeweller in Berlin

Hugo Schaper, Court Goldsmith in Berlin

Suppliers’ Collective for Iron Crosses in Berlin

Klein & Quenzer, Manufacturers in Oberstein an der Nahe

F. Hoffstätter, Engraving and Embossing Workshop in Bonn

Heinrich Schneider, Saxon Court Jeweller in Leipzig

B.H. Mayer, Wholesale Embossing Workshop in Pforzheim

Meyle & Mayer, Silverware Manufacturer in Pforzheim

Wilhelm Deumer in Lüdenscheid

Carl Dillemius in Pforzheim

Richard Schulze in Friedrichshagen

Steinhauer & Lück in Lüdenscheid

Unknown Manufacturers

Privately Purchased Iron Crosses 2nd Class

The Iron Cross 2nd Class in Prinzen and Miniature Form

The Iron Cross 2nd Class on a Clasp

The Small Ribbon Bar with the Ribbon of the Iron Cross 2nd Class

The Iron Cross 1st Class

Officially Issued and Marked Items

Privately Purchased and Marked Flat Items

Items Presumed to be of Unofficial Manufacture, in Flat Form Without Markings

Privately Purchased and Marked Convex Items

Privately Purchased and Unmarked Convex Items with a Pin

Privately Purchased and Unmarked Convex Items with a Screw Back

A Privately Purchased and Unmarked Convex Item with Attachment Loops

Textile Items

Prinzens and Miniatures

The Grand Cross of the Iron Cross

‘1914’ Bar for the Iron Cross 2nd Class of 1870

Auctioneers and Specialist Dealers