

**Table of Content**

Symbols and Abbreviations .....	III
Extended Abstract .....	IV
1. Introduction .....	1
2. Current Situation in the WEEE Recycling: recycling rates and efficiencies.....	3
3. Mechanical Pre-processing of WEEE .....	4
3.1. Status-quo of Mechanical Pre-processing of WEEE .....	4
3.2. Limits and Challenges in the Mechanical Pre-processing: shredder residues .....	6
3.3. Shredder Light Fraction (SLF) from E-waste Pre-processing and its Resource Potential.....	9
4. State-of-the-art Metallurgical Processing of WEEE Streams .....	12
4.1. Technology for Pyrometallurgical Recycling of WEEE.....	14
4.2. Slag System for Copper Recycling .....	18
4.3. Reduction Smelting and Copper Recovery from Slags.....	19
4.4. Limits and Challenges in the Metallurgical Processing WEEE: SLF .....	25
5. Thermal Pre-processing in the WEEE Recycling .....	26
5.1. Basics of Pyrolysis.....	26
5.2. Influence of Main parameters in the Pyrolysis Process .....	28
5.3. Pyrolysis of WEEE .....	30
5.4. Combustion of Organics .....	36
6. Knowledge Gaps and Research Needs .....	39
7. Preliminary Study on Pyrolysis Applied to Different WEEE Streams .....	41
7.1. Experimental Methods for Pyrolysis of WEEE .....	41
7.2. Analysis of Materials and Products.....	43
7.3. Results on Preliminary Study on Pyrolysis of WEEE .....	44
8. Upscaling Analysis on the Resource Potential of SLF using pyrolysis.....	58
8.1. Experimental Setup .....	58
8.2. Mass Balance of the Lab and Pilot scale Pyrolysis Trials .....	60
8.3. Characterization of Solid Products.....	61
8.4. Potential of Pyrolysis Gases .....	63
8.5. The Potential and Challenge of Condensed Water and Pyrolysis Oil .....	66
9. Energetic Potential of Solid Pyrolysis Products (Case study: PCBs and SLF)70	
9.1. Materials: Combustion Trials .....	70
9.2. Combustion Kinetic and Offgas Analysis of PSLF in the Combustion Process.....	71

## Table of Content

---

9.3. Influence of Pyrolysed Matter in the Combustion of a PCB-SLF-PSLF System .....	80
9.4. Considerations: the Use of Pyrolysed Material as Alternative Energy Source in the WEEE Recycling .....	86
10. Use of Solid Pyrolysis Products as Reducing Agent (Case study: SLF).....	87
10.1. Materials: Reduction Trials .....	87
10.2. Experimental Setup for the Reduction Trials .....	87
10.3. Kinetic Effect of PSLF in the Reduction Process of Cu-containing Slag .	88
10.4. Reduction Efficiency Analysis .....	94
10.5. Considerations: the Use of Pyrolysed Material as Reducing Agent .....	98
11. Upscaling and Validation (Case study: SLF) .....	99
11.1. Recycling Concept.....	99
11.2. Materials and Methods .....	100
11.3. Results and Discussion .....	105
12. General Assessment and Future Prospective .....	109
References .....	113
Appendix .....	123