

Contents

Abstract	V
Kurzfassung	VI
List of Symbols and Abbreviations	X
1 Introduction	1
1.1 The need for optimization	2
1.2 Multi-materials as a design alternative	4
1.3 Organization of this work	5
2 State-of-the-art	8
2.1 Material Selection	10
2.1.1 Ashby's material selection method	11
2.1.2 Other methods	13
2.2 Topology Optimization	14
2.2.1 Solid Isotropic Material with Penalization (SIMP)	15
2.2.2 Evolutionary Optimization Algorithms	20
2.2.3 Filtering	25
2.2.4 Extended Problems	26
2.3 Knowledge-based engineering	30
2.3.1 Parametric sensitivity analysis	31
2.3.2 Case-based reasoning	32
3 Problem Analysis	35
3.1 Design properties	35
3.2 The multi-material design problem	38
3.2.1 Design optimization	41
3.3 Tailored Forming	43
3.4 Research questions	45
4 Interfacial Zone Evolutionary Optimization	48
4.1 Concept development	48
4.1.1 Shape adjustment steps	52
4.1.2 Bi-material approach	55
4.1.3 Filtering schemes	56

4.1.4	Examples	59
4.2	Multi-material IZEO	64
4.3	Manufacturing Restrictions	67
4.3.1	Symmetry	68
4.3.2	Minimum Member Size	69
4.3.3	Extrusion	69
4.3.4	Unidirectional Growth	70
4.3.5	Examples	71
4.4	Three-dimensional Implementation	74
4.4.1	Manufacturing Restrictions	75
4.4.2	Example - 3D MBB beam	76
4.5	Results overview	79
5	Design for manufacturing with case-based reasoning	81
5.1	CBR Process adaptation	82
5.1.1	User Specifications	84
5.2	Retrieve phase	85
5.2.1	Parametric CAD construction and FE analysis	85
5.2.2	Geometry Similarity Evaluation	86
5.2.3	Search for the best solution	88
5.3	Post-retrieve phases	89
5.3.1	Reuse - Manufacturing process	89
5.3.2	Revise - Measurement and validation	89
5.3.3	Retain - New case saving	90
5.4	Final remarks	90
6	Application example: Tailored Forming shaft	92
6.1	Problem and material analysis	92
6.2	Manufacturing Process	96
6.3	Topology optimization	98
6.3.1	IZEO 2D - Concept exploration	98
6.3.2	IZEO 3D	100
6.4	CBR Implementation	103
6.4.1	Retrieve	103
6.4.2	Reuse, Revise and Retain	111
6.5	Final considerations	121
7	Conclusion	123
7.1	Discussion	123
7.2	General conclusions	125
7.3	Future works	127
	Bibliography	128

A	IZEO 2D - Matlab code	143
B	IZEO 3D for Abaqus - Python code	153
C	IZEO 3D examples	162
D	Oriented student works	167